



# Low Lake Level Pumping Station (Lake Mead)/ Innovative Underground Space Concept

Las Vegas, NV USA

Presented by:

Erika Moonin, Southern Nevada Water Authority Project Manager Jordan Hoover, Barnard Project Manager

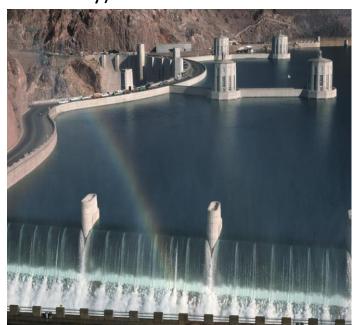






#### **Project Necessity**

- Lake Mead part of Colorado River formed by Hoover Dam
- Southwestern USA has been experiencing severe drought conditions, affecting Lake Mead's (Las Vegas, NV USA) water levels
- Colorado River supplies 90% of Las Vegas, NV (USA) water (2.2 Million population, 33 Million visitors annually)





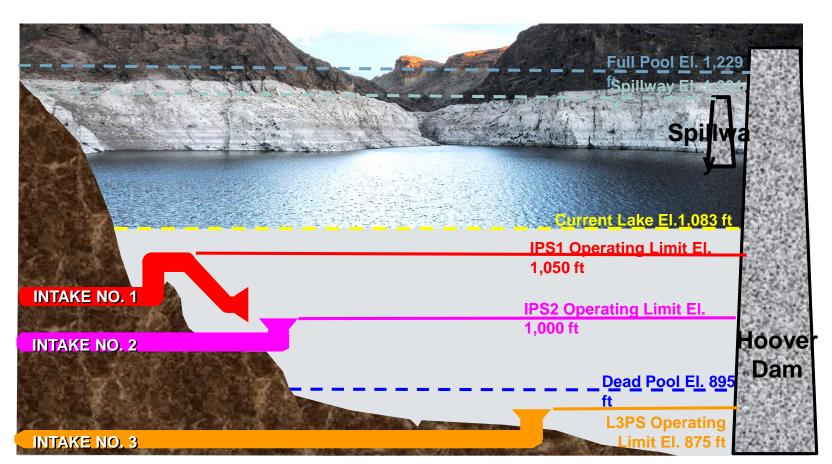


1983 2015





#### Lake Mead Drought Impacts to SNWA



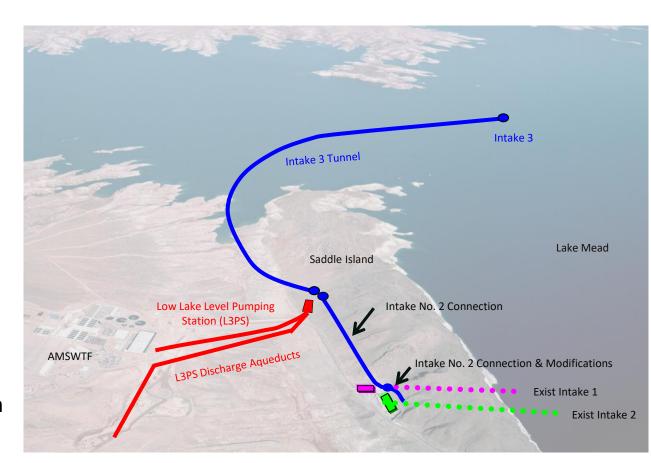






#### **SNWA** Response to Drought

- Low Lake Level Pumping Station (L3PS)
- Objective to complete in the swiftest feasible timeframe
- \$650 Budgeted Cost
- Owner: SNWA
- Design Engineer: Jacobs and Stantec Joint Venture
- Program Manager: Parsons
- Contractor: Barnard of Nevada, Inc.
- Drilling Subcontractor: North American Drillers, LLC









#### Low Lake Level Pumping Station (L3PS)









## Early Contractor Involvement (ECI) and Construction Manger-at-Risk (CMAR) Contract

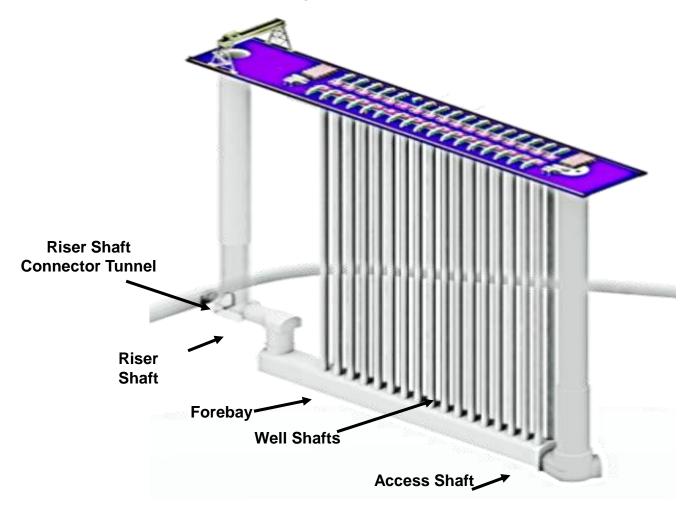
- Limited Underground or Tunnel Projects in the USA have utilized ECI or CMAR Contracts
- Two-stage RFP Selection Process based on qualifications, approach, and personnel
- Allowed collaborations between Owner, Design Engineer and Contractor
  - Drawings and Specifications
  - Geotechnical Baseline Report
  - Budget and Schedule
  - Contract Terms and Conditions
  - Best Value Subcontractor and Materials Selection







#### L3PS Project Overview





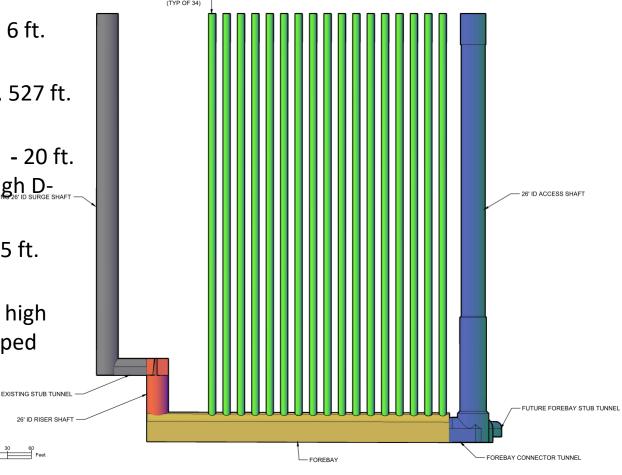




#### L3PS Project Overview

- Well shafts 34 ea steel-lined 6 ft. diameter, 500 ft. deep
- Access Shaft 26 ft. diameter, 527 ft. deep
- **Riser Shaft Connector Tunnel** 20 ft. long by 20 ft. wide by 20 ft. high Dshape
- Riser Shaft 26 ft. diameter 45 ft. deep
- Forebay 33 ft. wide by 36 ft. high by 377 ft. long horseshoe-shaped Cavern

0 30 60 Feet









#### Modeling of Large Forebay Cavern, Well Shafts & Pumps

- <u>Purpose</u>: Verify compliance with Hydraulic Institute standards at pump inlets
- <u>Participants</u>: Owner and Operations, Engineer, Contractor and Pump Manufacturers









#### **Submersible Pumps Test Procurement**

 <u>Purpose</u>: Test pumps from 3 different manufacturers to verify capability and pump operation (Note: All 3 manufacturers have different design)







**Andritz** pump



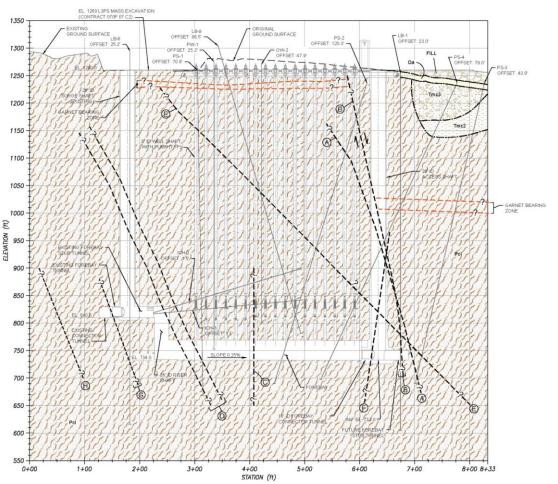
Ebara pump

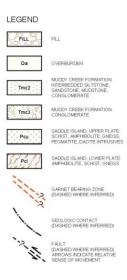






#### **Underground Geotechnical Challenges**





#### NOTES:

- THE NUMERICAL DESIGNATION FOR THE SUB-UNITS MUDDY CREEK FORMATION DOES NOT IMPLY DEPO: SEQUENCE OR STRATIGRAPHIC RELATIONSHIP.
- 2. BOREHOLES ARE PROJECTED ONTO THE PROFILE A







### **Pre-excavation Grouting**









#### **Pre-excavation Grouting - Underground**

- Contractor implemented Preexcavation Grouting Plan
- 5 each 100-foot Pre-excavation
   Grout Covers in Access Shaft
- 7 each Pre-excavation Grout Covers in Forebay/Tunnels
- Superfine and Type III cement grout
- Air track drill & Robodrill Jumbo
- Surface operated grout plant

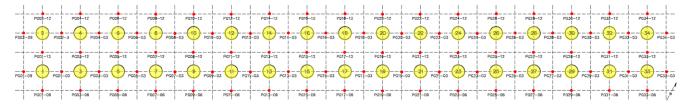








#### **Pre-excavation Grouting – Well Shafts**



#### **Primary Grout Hole Layout**

Contractor Pre-excavation grouting program:

- Primary –Pre-grout holes were grouted in 100 ft stages starting from the bottom and moving upward
- Secondary 3D Model and heat map of the formation were used to focus on specific areas that still appeared to be unstable. Grout holes were placed in strategic locations
- Tertiary Target holes were strategically positioned to reach areas that remained unstable

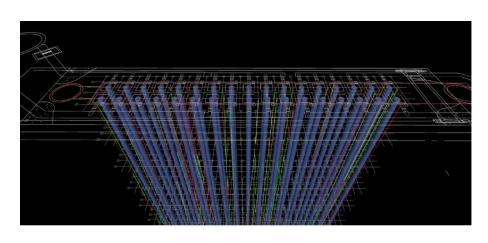


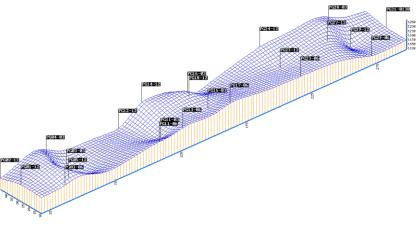


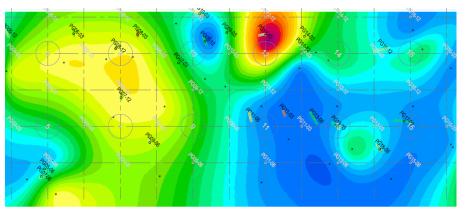




#### **Pre-excavation Grouting – Well Shafts**







- 200 Grout Holes to 550 ft Deep
- Drilled 145,000 ft
- Injected 2,600 tons or 100 truckloads of Cement
- Lasted 4 Months







#### **Well Shafts – Surface Casing**











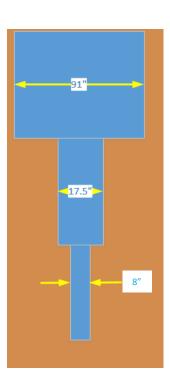




#### Well Shafts – Pilot and Blind Bore Drilling

Pilot Hole Rig - Directionally Drilled 8" dia.





Large Dia. Reaming Rig – 91"









#### Well Shafts – Casings and Survey

Well Casing (72" dia, 1" thick)



Mandrel (Survey Alignment)









### **Well Shafts – Completed Casings**









#### **Access Shaft – Excavation**









#### **Access Shaft – Excavation**









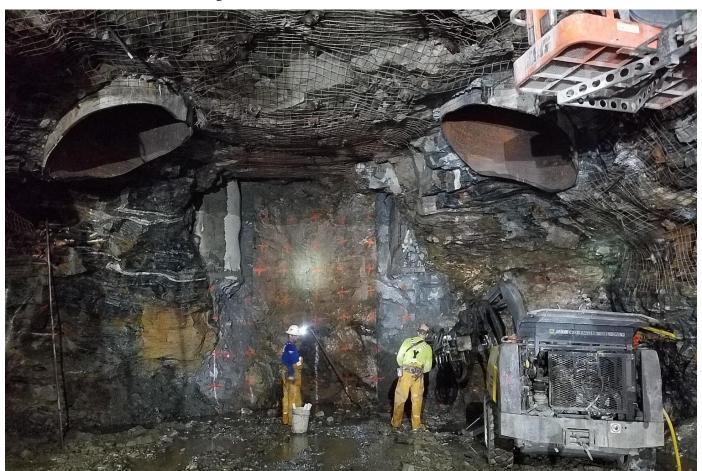
#### **Access Shaft – Concrete Lining**































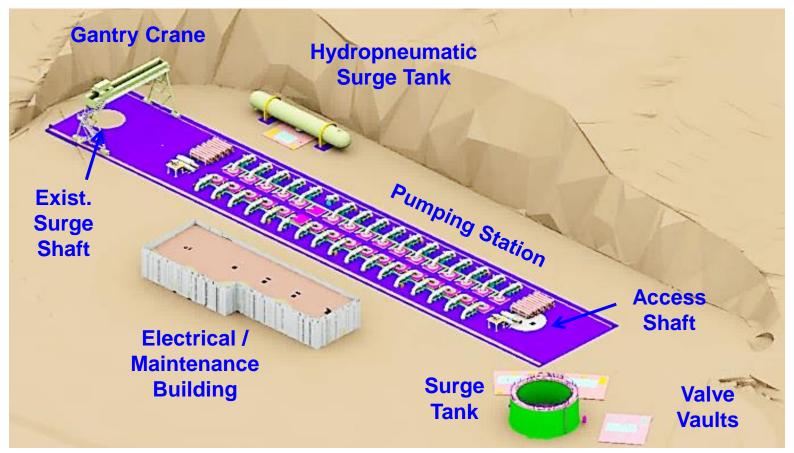












































#### Project Budget, Schedule, and Safety

- Project is on schedule for April 2020 Final Completion
- Underground Excavation completed on schedule and under the original contract amount
- No disputes and claims
- Excellent Project Safety Record









#### Special Thanks to All Involved in the Project!

